

The Mueller logo consists of the word "MUELLER" in a bold, black, sans-serif font, enclosed within a red rectangular border with rounded corners. The background of the slide features a large, stylized graphic of a circular opening, possibly a well or a tunnel, with concentric grey rings and a bright blue, rippling water surface in the center. A vertical red bar is visible on the right edge of the slide.

**MUELLER**

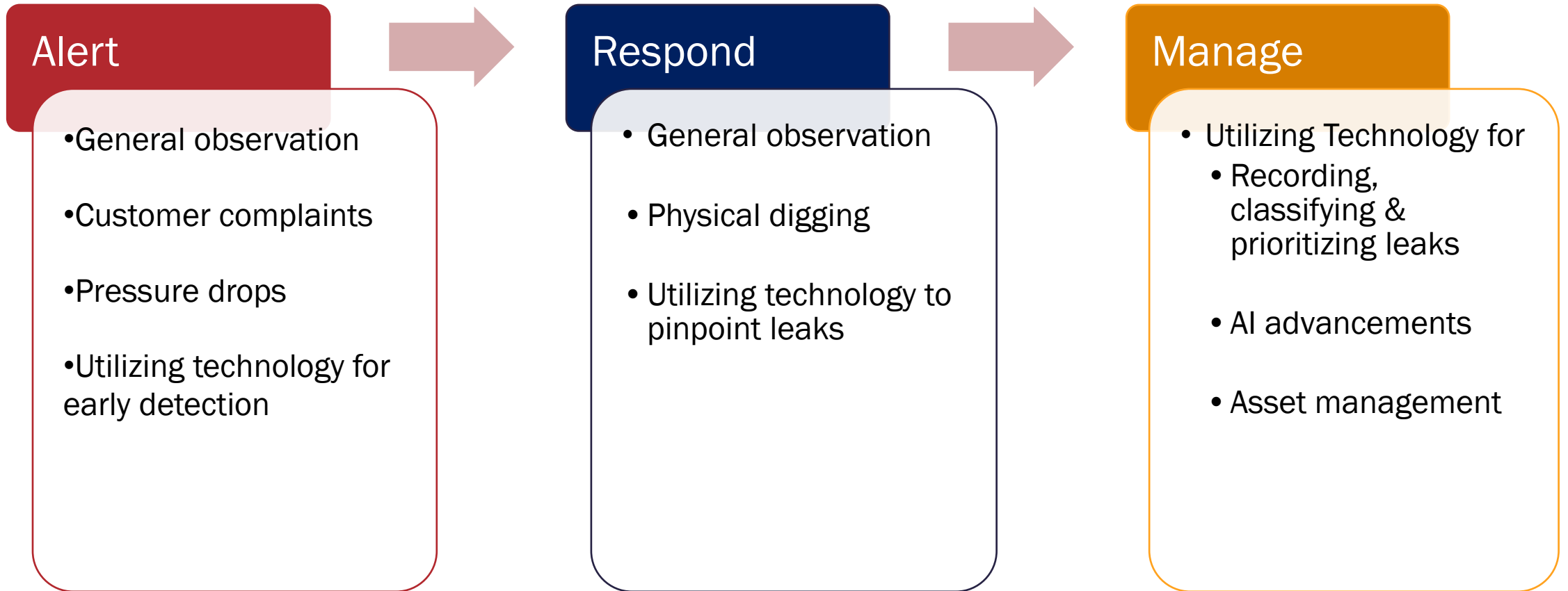
# Find Leaks Before They Find You:

## Using Acoustic Technology to Transform Leak Detection Programmes from Reactive to Proactive

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# Leak Detection Programs



# Leak Detection Technology

Thermal  
Imaging

Camera  
Inspection

Satellite

Work Order  
Applications

Ground  
Penetrating  
Radar

Acoustic Leak  
Detection

In-line  
Inspection

Electromagnetic  
Inspection

Customer  
Feedback  
Applications

# More Than Just NRW



Risk Mitigation



Sustainability



Reduction of  
Environmental  
Impact



Operational  
Efficiencies



Regulatory  
Compliance



Customer  
Service

**MUELLER**

# **Acoustic Leak Detection**



MuellerWaterPro



Mueller Water Products

# Acoustic Listening in Field Surveys



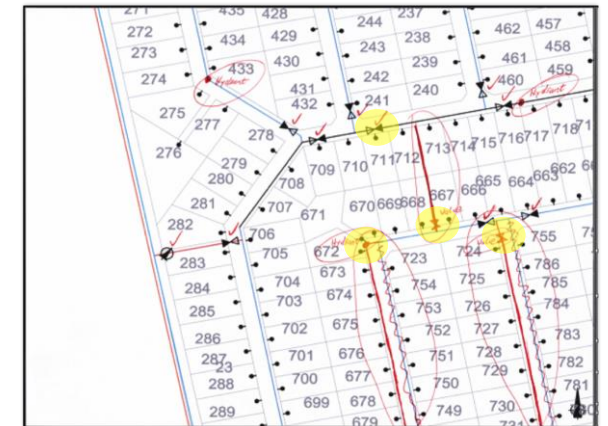
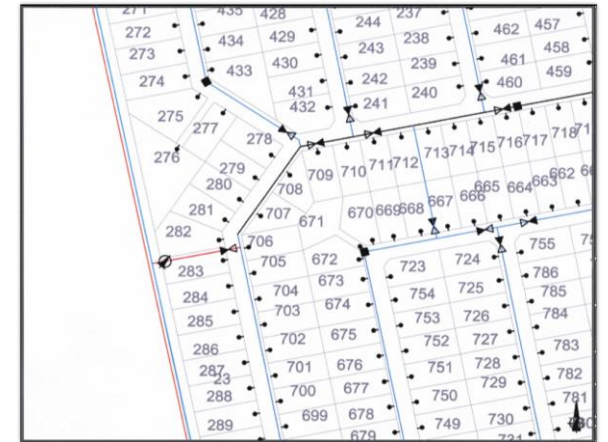
Listen at fittings along the pipe network



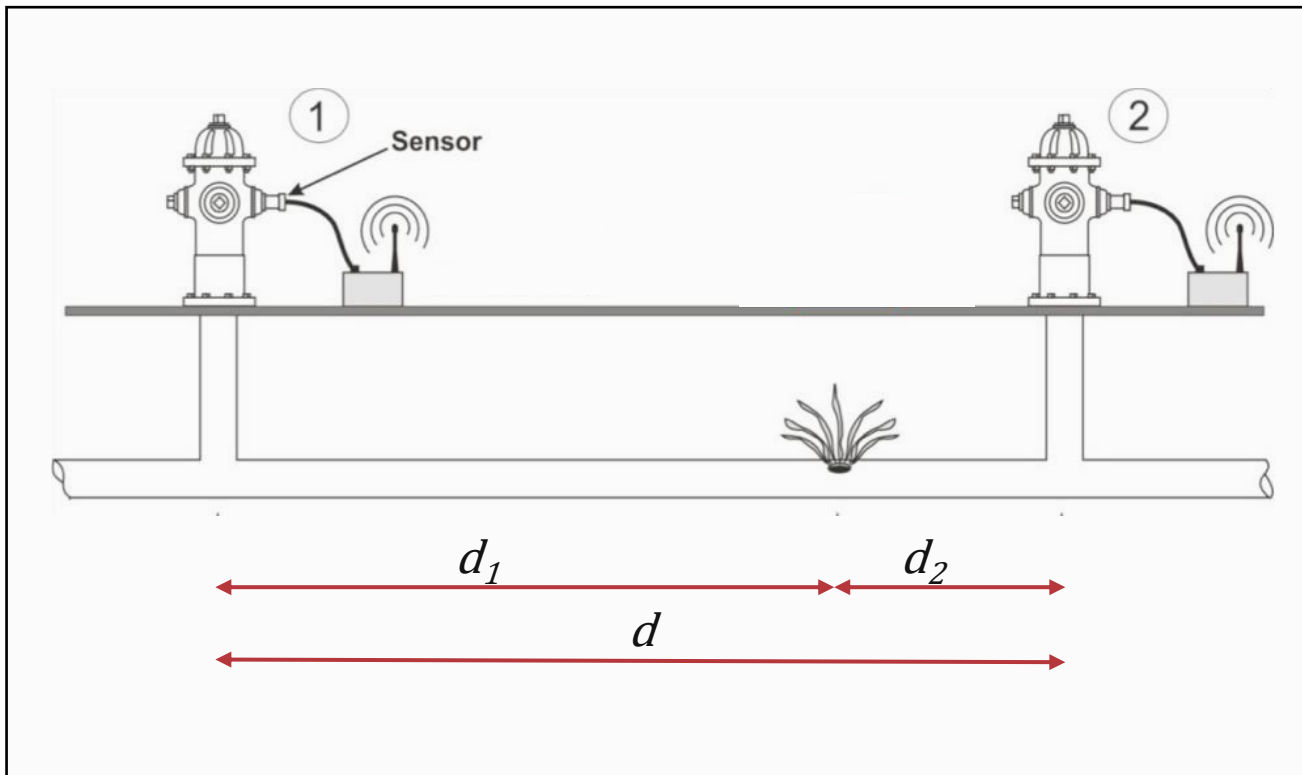
Highlight fittings with louder sound



Circle back to investigate highlighted areas



# Acoustic Correlation for Leak Detection



$$d_1 = \frac{d - ct_d}{2}$$

$d_1$  = distance to leak

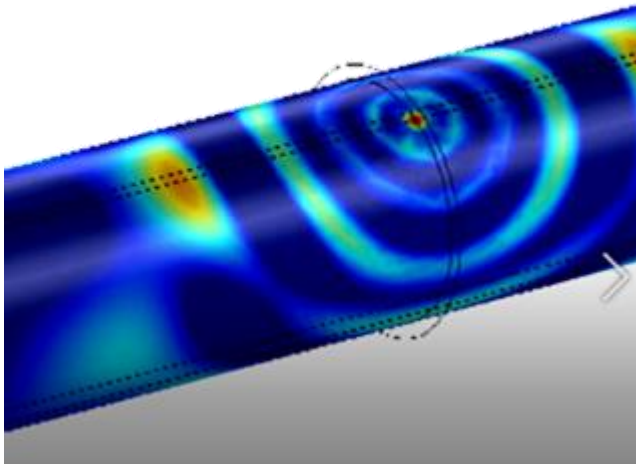
$d$  = distance between sensors

$c$  = pipe wavespeed

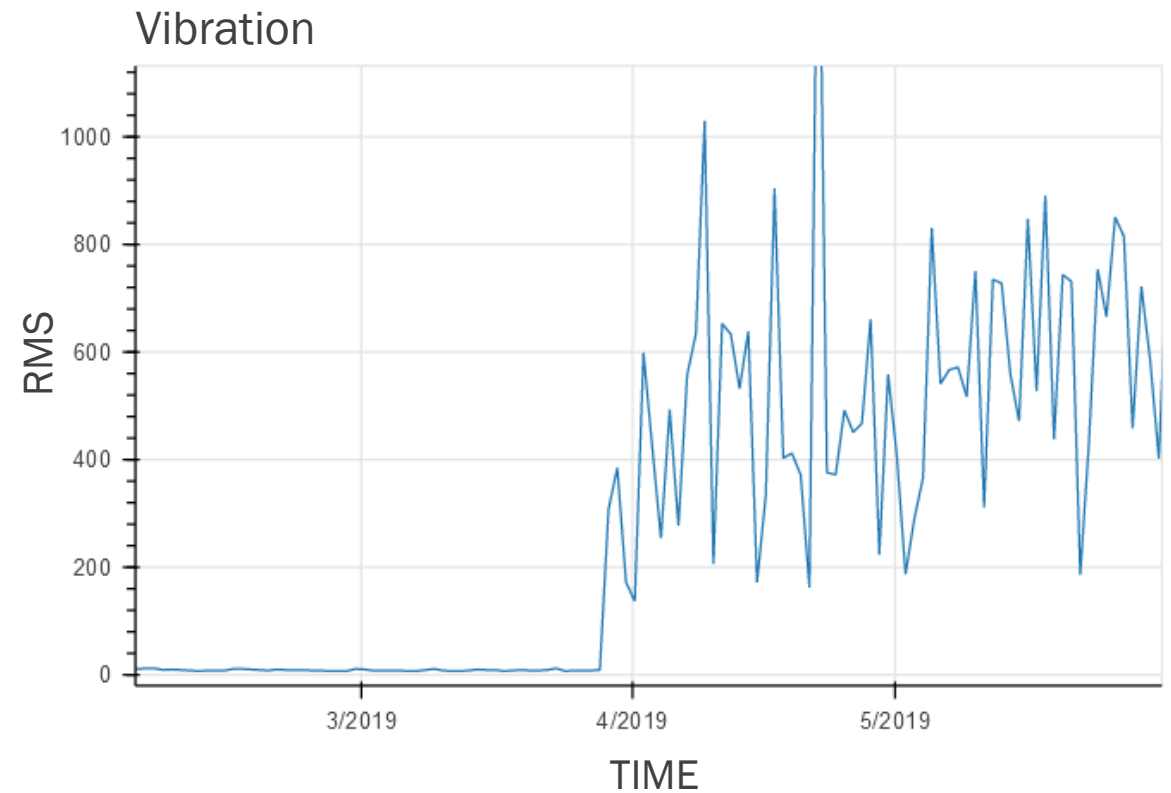
$t_d$  = time delay

# Leak Detection Principles

- Leaks generate acoustic noise
- Pipes are good acoustic wave guides. Acoustic waves can propagate over a long distance
- Acoustic waves can be detected using hydrophones (sound pressure) or accelerometers (vibration)



Change in Sound Pressure

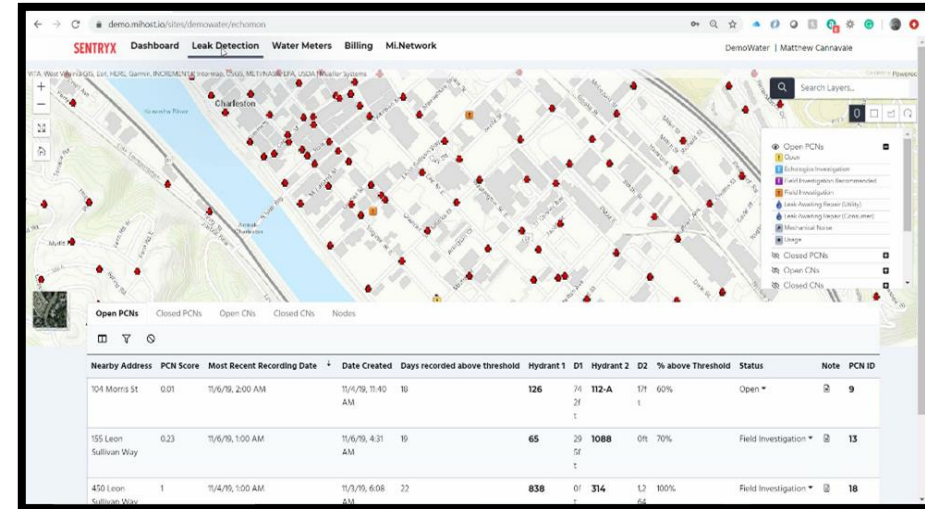




# Permanent Acoustic Leak Monitoring System

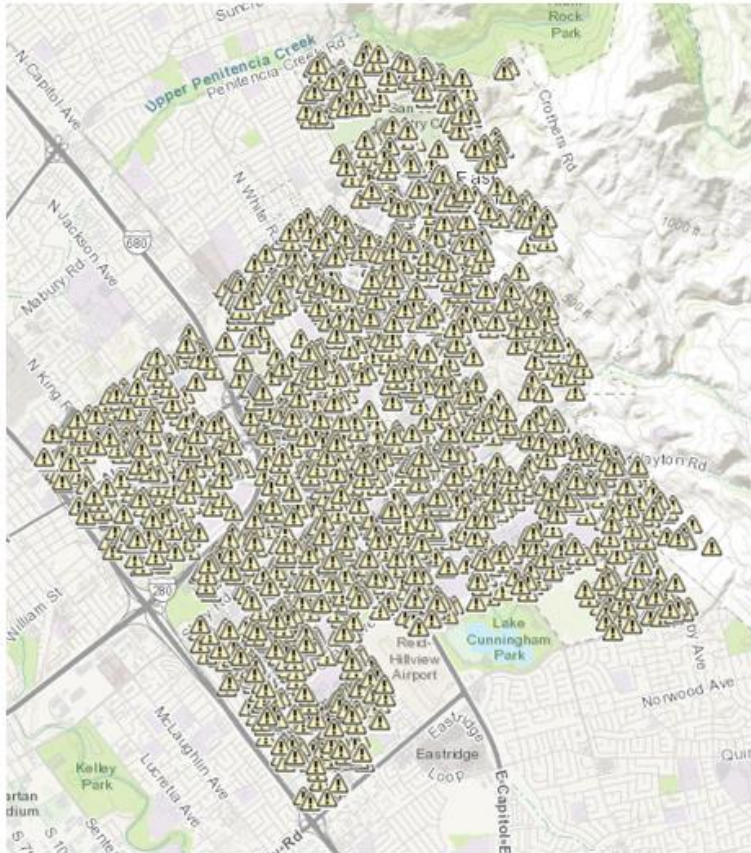


- Devices installed at access points throughout the network
- Scheduled data capture and upload



- Backend data analytics
- Managed monitoring and leak reporting
- Leak investigation support

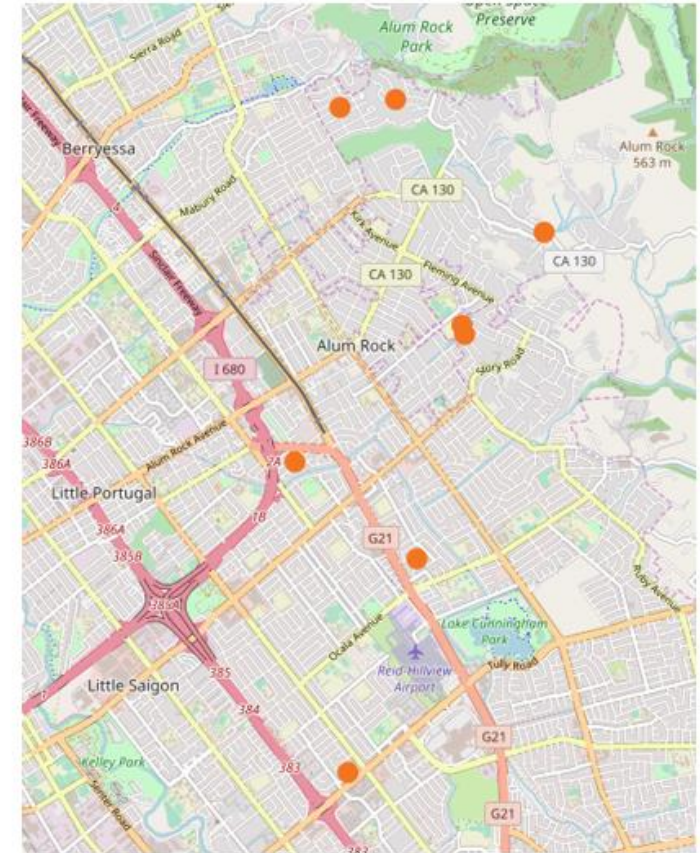
# Data Flood Problem in Acoustic Leak Detection



29,297 network noises

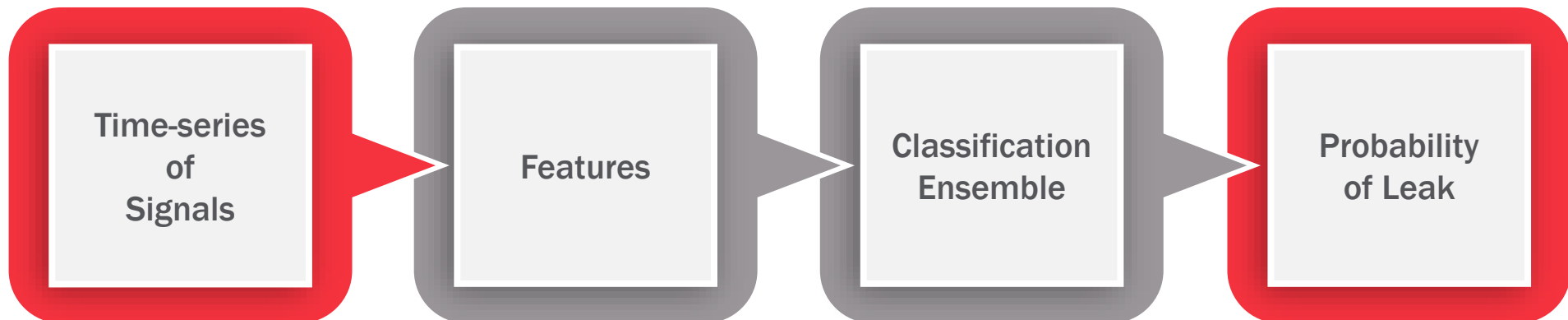
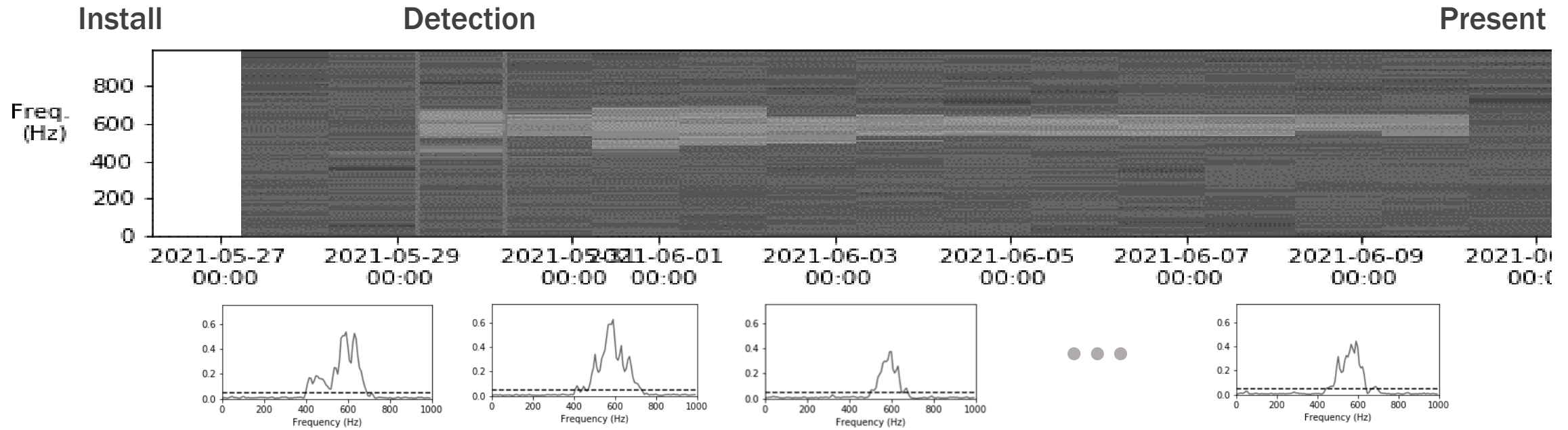
Leaks are not the only noise sources

- Ambient noise: weather, traffic and construction equipment
- Usage create noise too
- One leak detected at multiple locations by multiple sensors

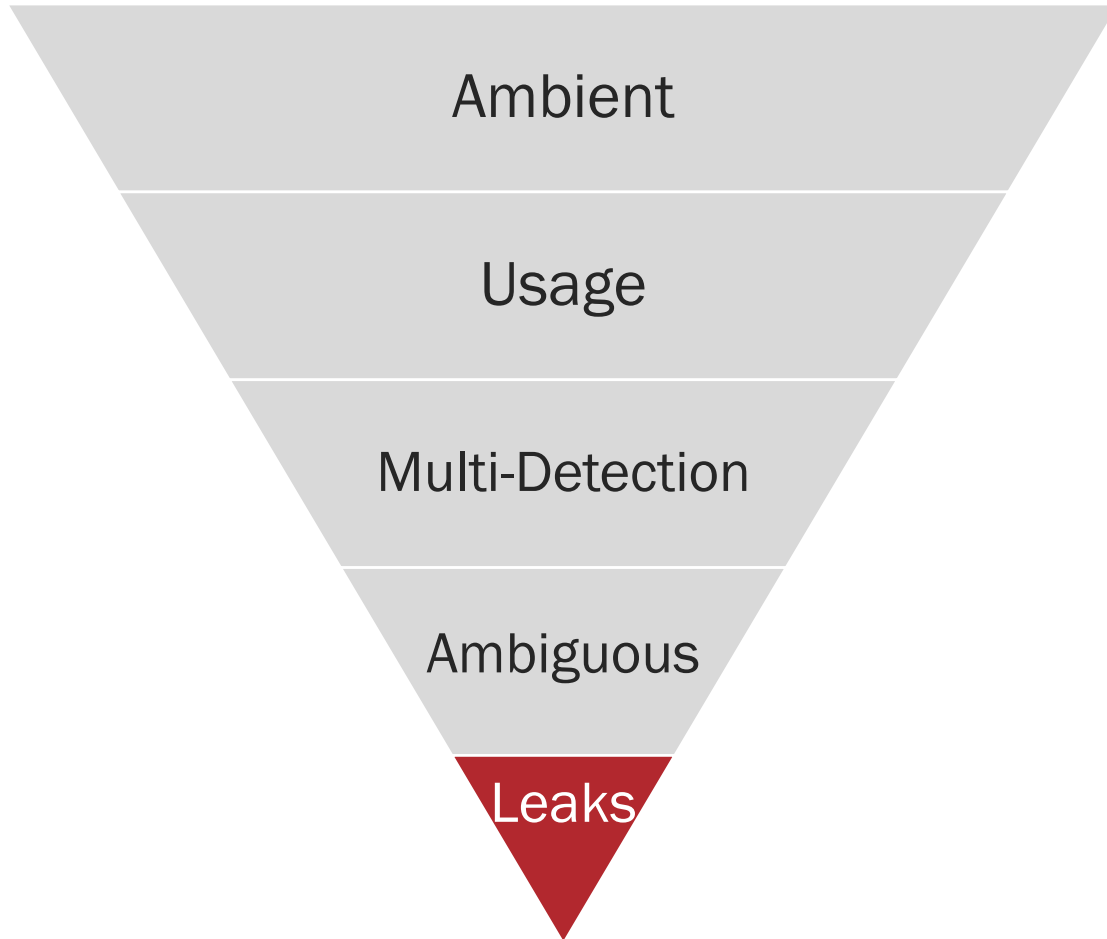


8 investigations recommended

# Leak Classification framework

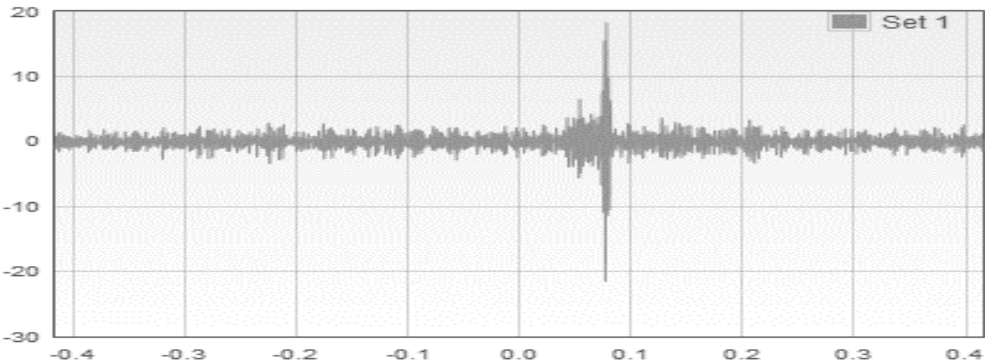
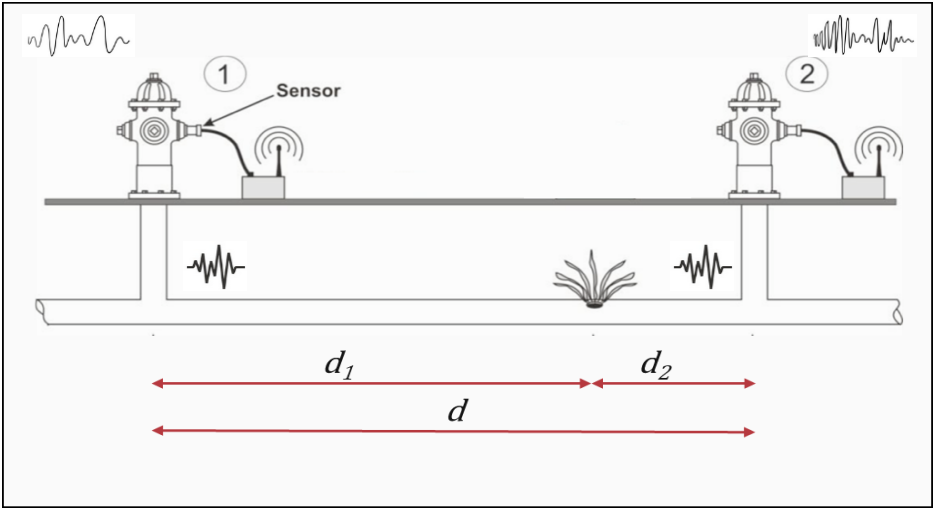


# Leak Detection - Events Classification

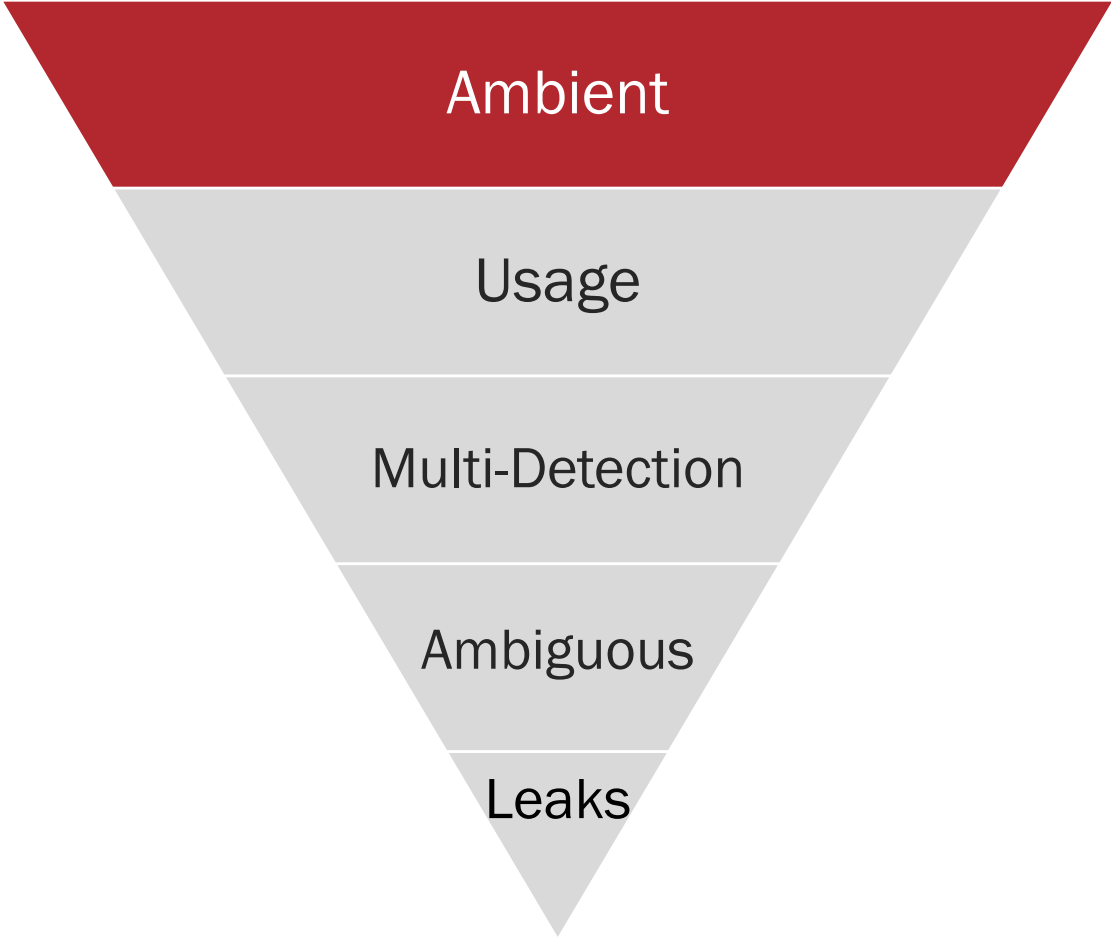


- Correlation reduces false detection caused by weather, traffic and construction equipment.
- Heuristic filter identifies usage.
- Unsupervised Clustering groups multiple events caused by the same source. Accurate leak localization.
- Advanced Time-series ML algorithm resolves ambiguous intermittent sources

# Correlation Leak Detection



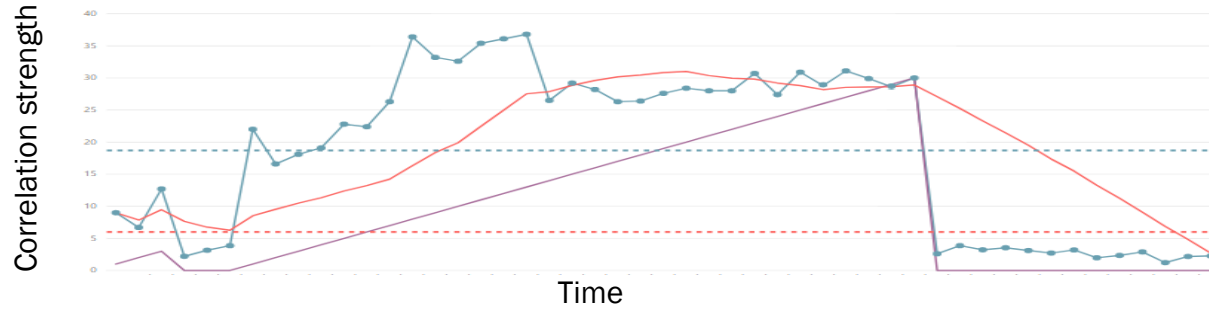
# Event Classification



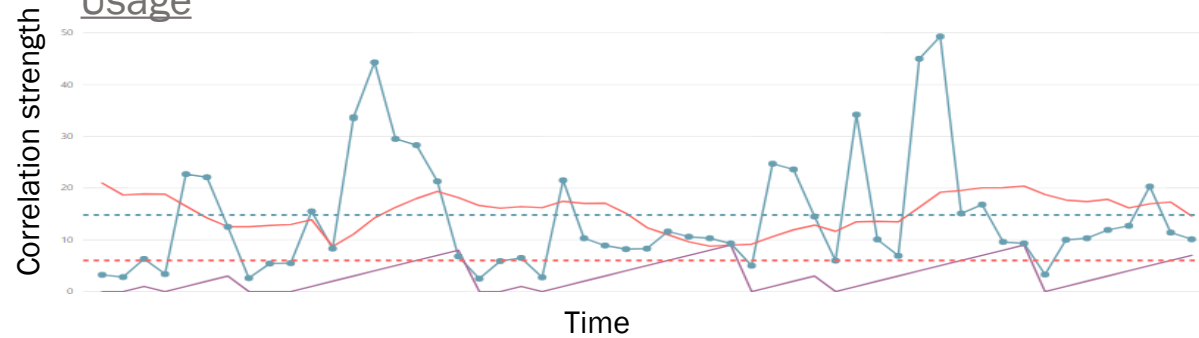


# Persistency Test

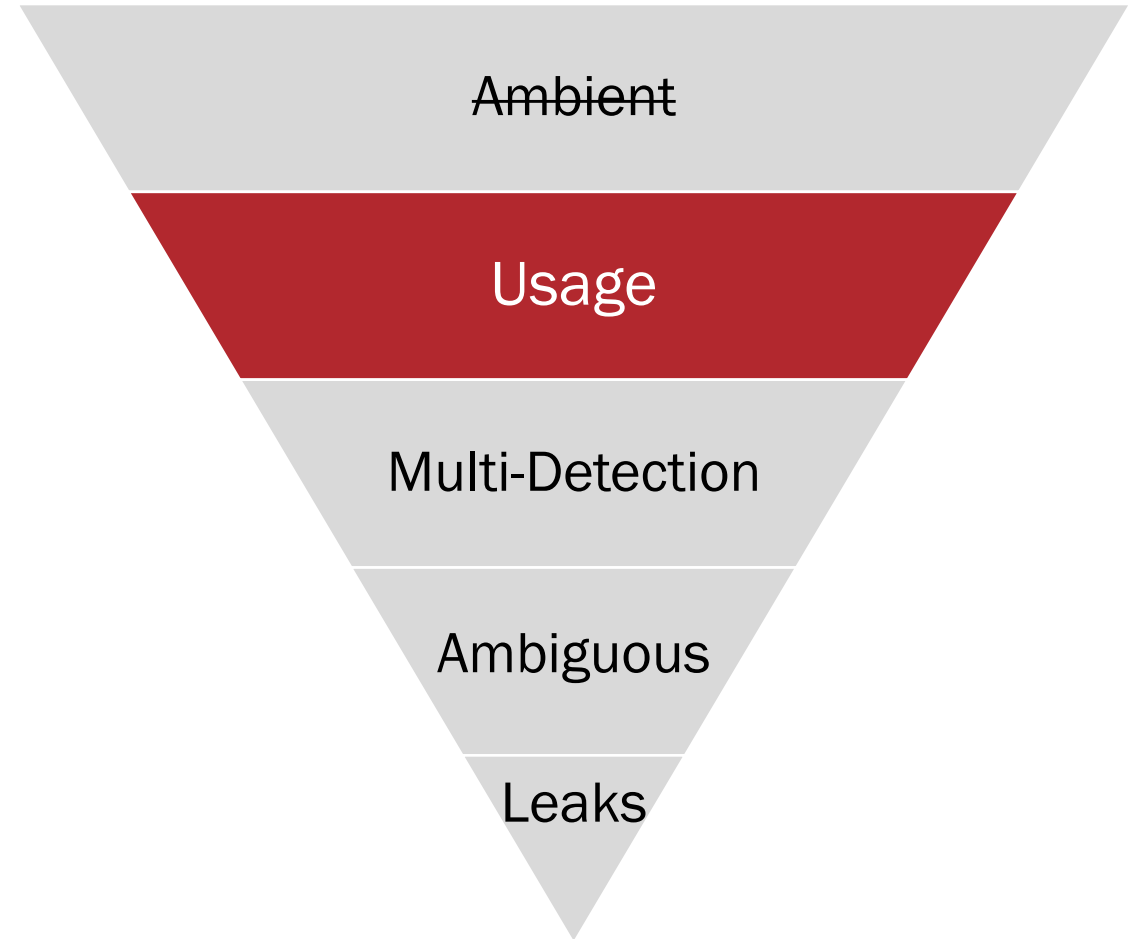
Main Leak



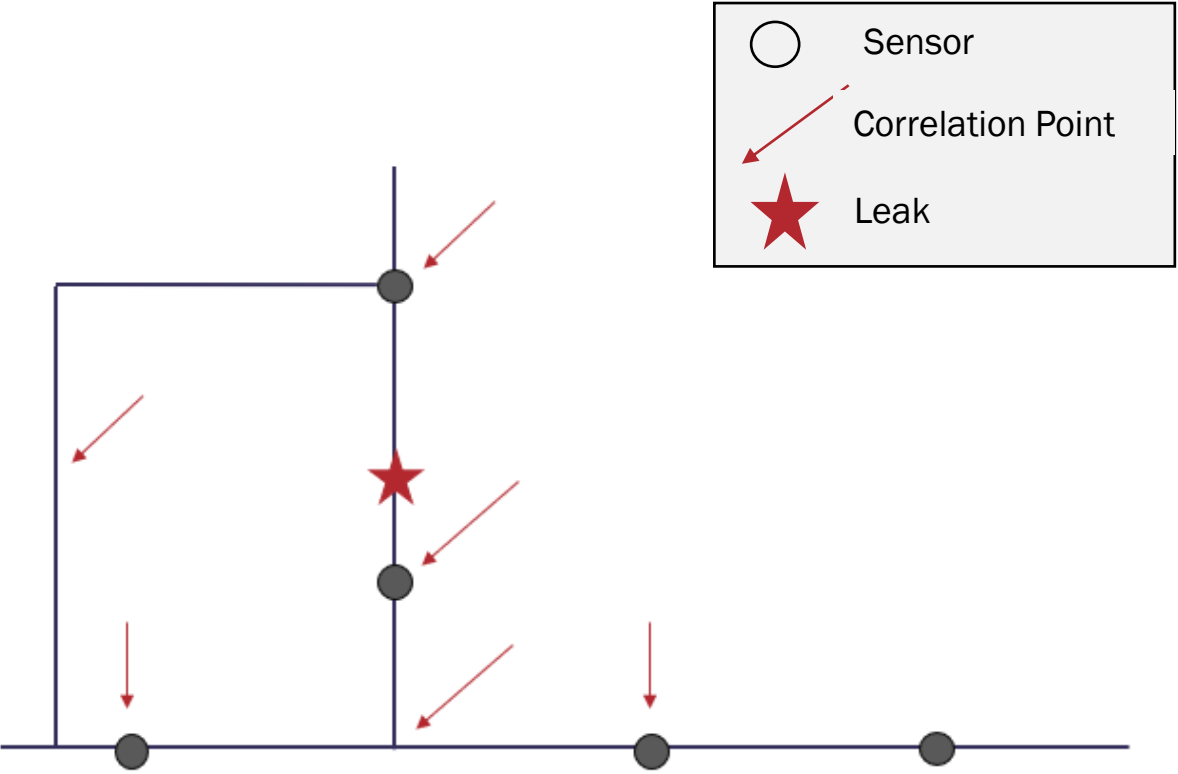
Usage



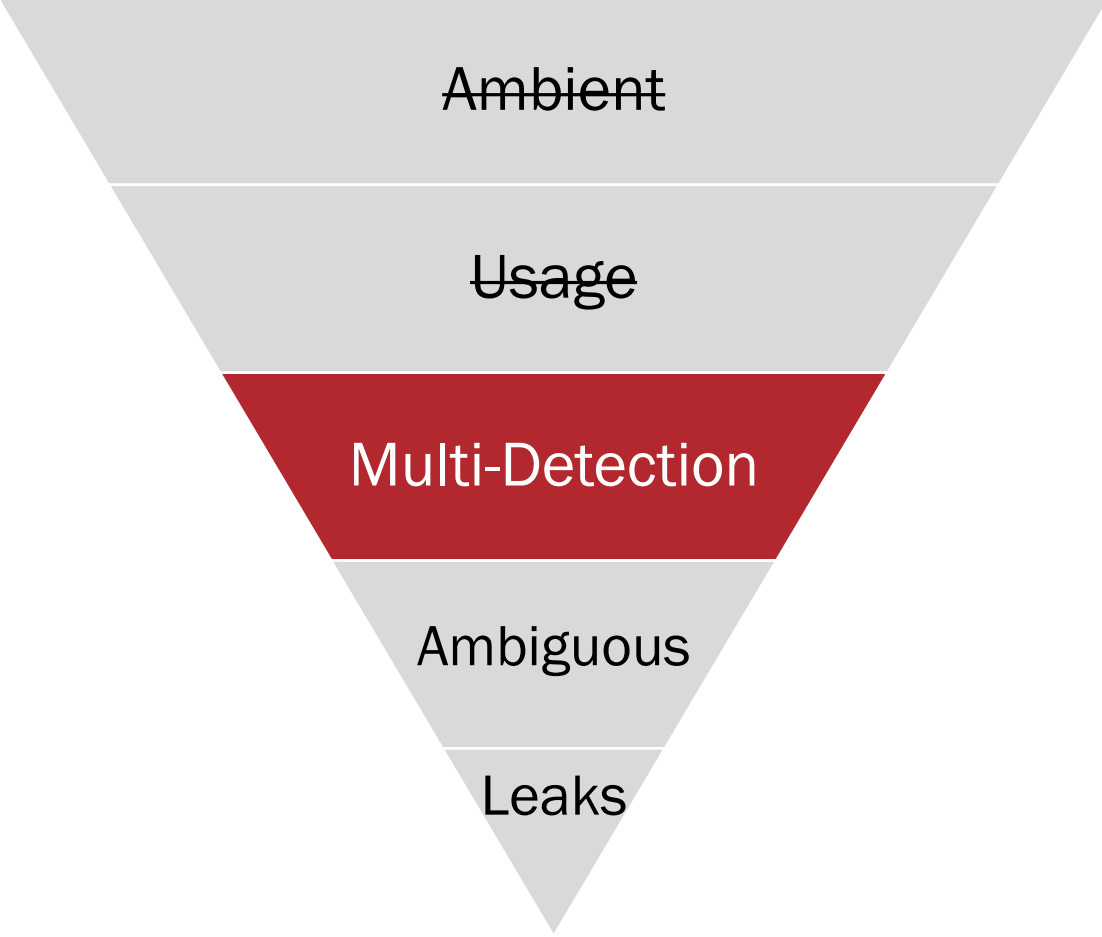
## Event Classification



# Event Clustering

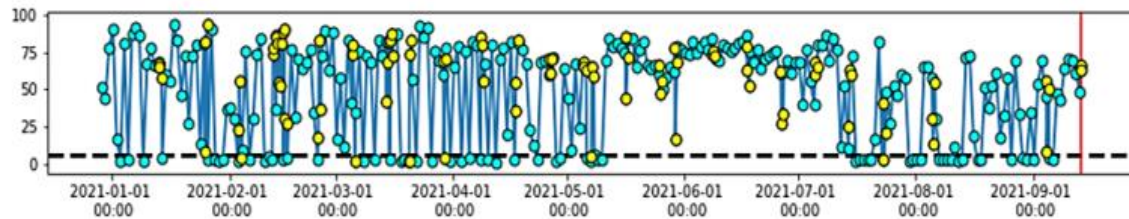


# Event Classification



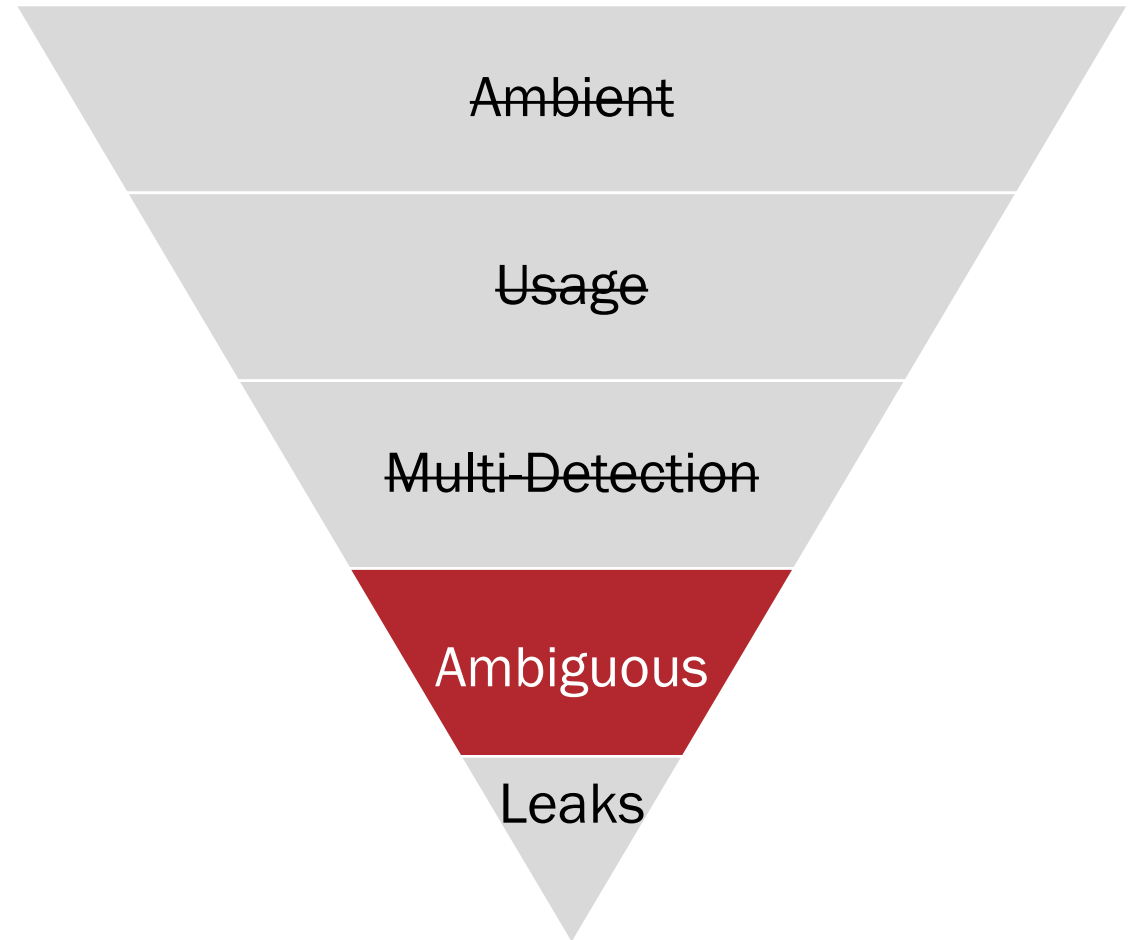
# Ambiguous Noise Sources

- Leaks with intermittent sound due to pressure variation
- Non-flow sources that present similar characteristics (i.e. pressure regulators)



Hypothesis: time-series statistics is different for different event classes

## Event Classification





# Identifying leaks



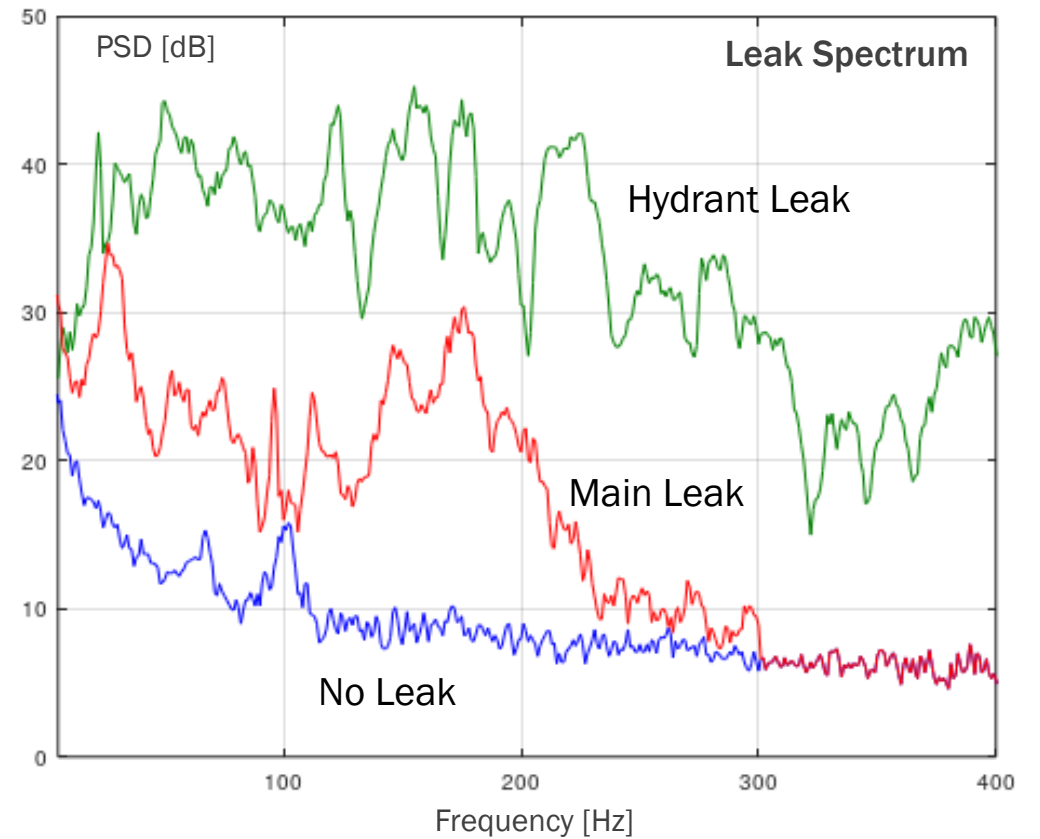
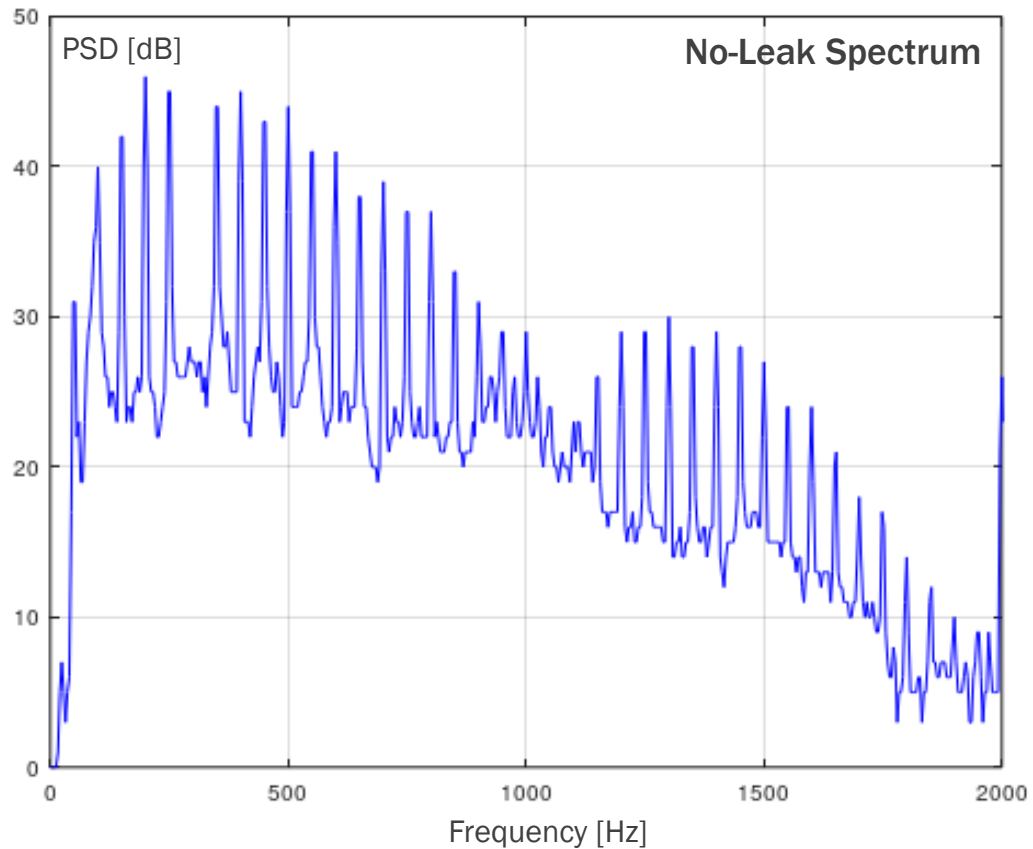
No leak  
AI Score = 6%



Leak  
AI Score = 77%

# Spectrum Patterns

Spectrum includes information about the nature of the source

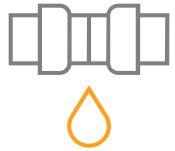


# Key Takeaways

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Technology added to a LD programme can increase the ability to be proactive

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Acoustic leak monitoring systems are effective at finding leaks on water pipe networks

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The challenges of technology (and related solutions) can lead to more valuable insight for your LD programme

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Machine learning algorithms reduce significantly (x 100) the number of qualifiable acoustic events

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The benefits of investing in a proactive leak detection program extend far beyond NRA.

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Any Questions?